stomdevice

marathon

MANUAL

MICROMOTOR HANDPIECE

SDE-BS50C
SDE-BM50S1
SDE-BM40S1

■ Specifications	SDE-BS50C	Input Voltage	NONLOAD RPM	Dimesion(mm)		
				W	L	D
		DC 30V, 0.5A	1,000~60,000	212	160	23

■ Specifications	SDE-BM50S1	Input Voltage	NONLOAD RPM	Dimesion(mm)		
				W	L	D
		DC 30V, 0.5A	1,000~50,000	231	160	27

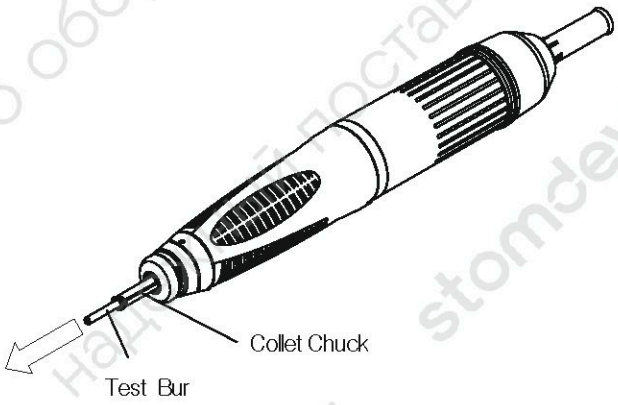
■ Specifications	SDE-BM40S1	Input Voltage	NONLOAD RPM	Dimesion(mm)		
				W	L	D
		DC 30V, 0.5A	1,000~40,000	231	160	27

Replacing the Collet Chuck

Step 1. Open the Collet Chuck

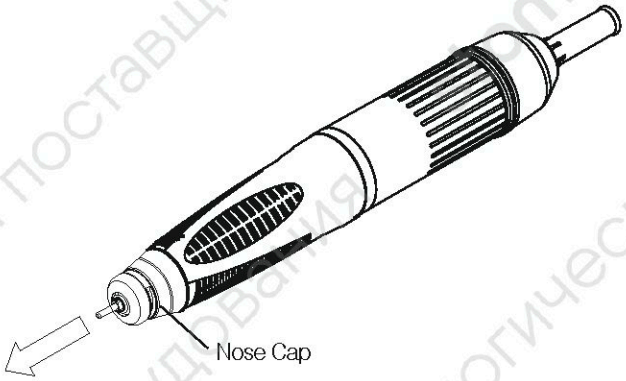


Step 2. Replacing the Collet Chuck

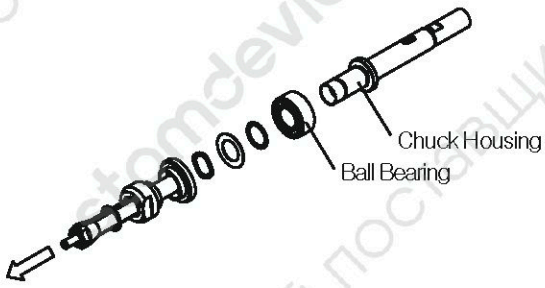


Replacing the Ball Bearing

Step 1. Remove the Nosecone



Step 2. Replacing the Ball Bearing



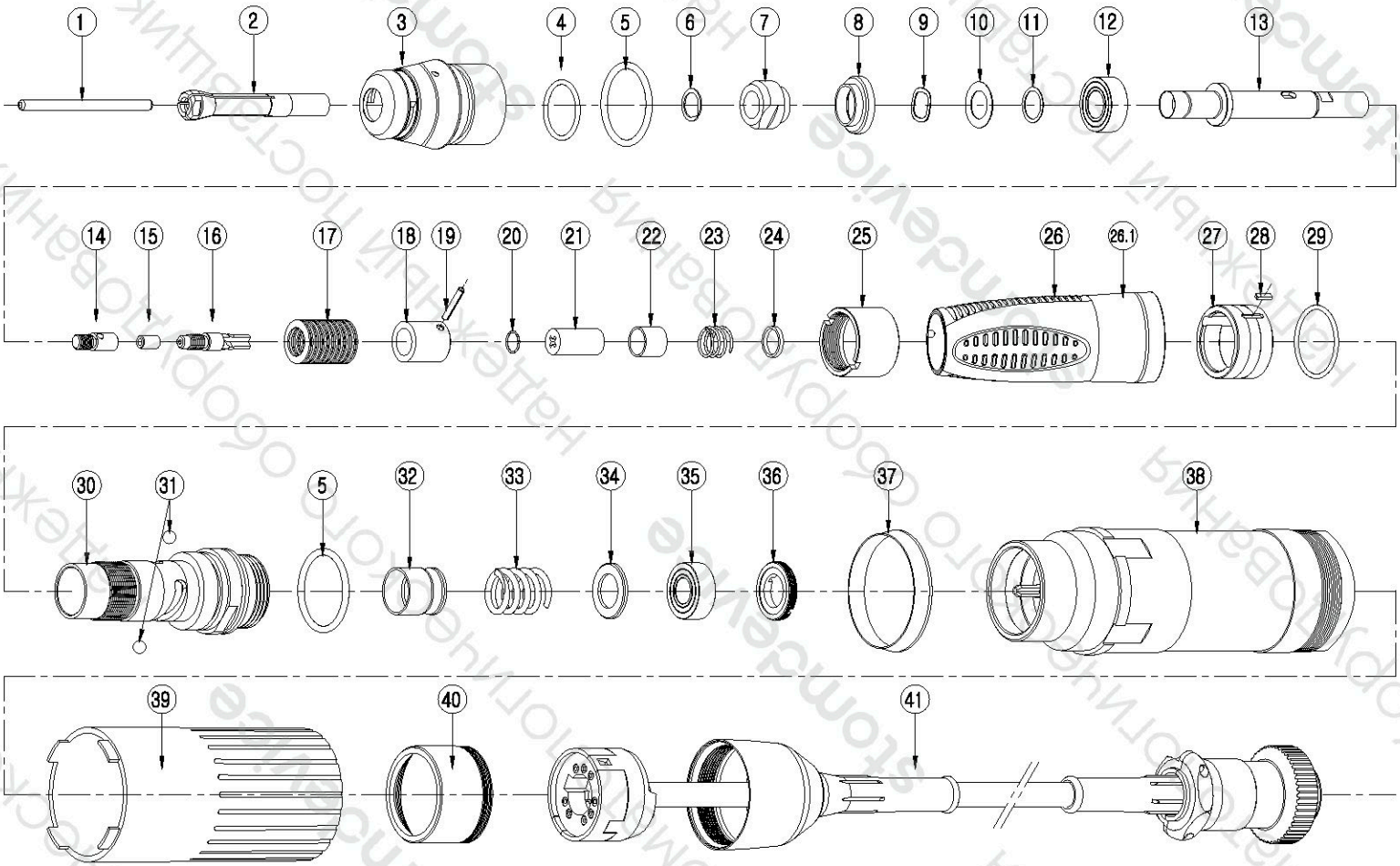
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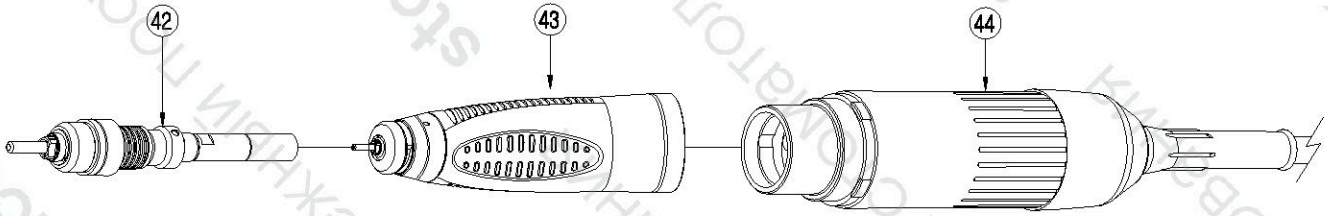
CE 0120

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번호 NO.	부품명칭 PARTS NAME	수량 QUANTITY	도면번호 DRAWING NO.
1	H37L TEST BUR	1	H37L-6-116-00-01
2	BHS1 COLLET CHUCK	1	H37L-5-117-00-10
3	BHS1 NOSE CAP	1	BHS1-5-001-00-00
4	BHC N.C.I O-RIING	1	BHC-7-003-00-00
5	BH60 NOSE CAP O-RING	2	BH60-7-002-00-00
6	BHS1 CHUCK HOUSING C-RING	1	BHS1-3-104-00-00
7	BHS1 COLLAR	1	BHS1-5-105-00-00
8	BHS1 B/R STOP COLLAR	1	BHS1-5-025-00-00
9	BHS1 814 WAVE WASHER	1	BHS1-3-103-00-00
10	BHS1 814 WASHER 2	1	BHS1-3-112-00-00
11	BHS1 814 WASHER 1	1	BHS1-3-111-00-00
12	BH60 BALL BEARING(814)	1	BH60-8-017-00-00
13	BHS1 CHUCK HOUSING	1	BHS1-5-010-00-00
14	BHS CONNECTION PIN	1	BHS-5-011-00-00
15	BH60N SPACER	1	BH60N-5-012-00-00
16	BH60 JOINT SHAFT	1	BH60-5-013-00-05
17	BH60 DISC SPRING	18	BH60-6-020-00-00
18	BHK SPRING STOPPER	1	BHK-5-022-00-00
19	BHC SPRING PIN	1	BH60-8-023-00-00
20	BH60 O-RING	1	ES6-7-307-00-00
21	BH60 CONNECTOR	1	BH60-2-014-00-00
22	BH60 SPRING SPACER	1	BH60-5-024-00-05
23	BH60 COIL SPRING 1	1	BH60-6-025-00-01
24	BH60 SPRING SHEET	1	BH60-5-026-00-03
25	BH60 HAND CAP STOPPOR	1	BH60-5-003-00-03
26	BHS HAND CAP	1	BHS-2-001-00-00
26.1	BHK HAND CAP INSERT	1	BHK-5-004-00-00
27	BH60 SET RING	1	BH60-5-005-00-03
28	BH60 SET KEY	1	BH60-6-006-00-00
29	BH60 CAM O-RING	1	BH60-7-027-00-00
30	BHK CAM	1	BHK-5-028-00-01
31	BH60 BALL	2	BH60-8-029-00-00
32	BH60 MOVEING HOUSING	1	BH60-5-030-00-04
33	BH60 COIL SPRING 2	1	BH60-6-031-00-00
34	BH60 B/R COLLAR	1	BH60-5-032-00-00
35	BH60 BALL BEARING(1360)	1	BH60-8-033-00-00
36	BH60 B/R STOP BOLT	1	BH60-5-034-00-00
37	BM40M MOTOR CASE RING	1	BH40M-5-037-00-01
38	BM50M MOTOR	1	BM40M-6-001-00-00
39	BM50M MOTOR CASE COVER	1	BM50M-2-137-00-01
40	BM50M MOTOR CASE INSERT	1	BM50M-5-138-00-00
41	BM50M MOTOR CORD (MULTI 600)	1	BM50M-1-003-00-01
42	BHS1 SPINDLE ASS'Y	1	BHS1-1-001-00-00
43	BHS1 HEAD ASS'Y	1	BHS1-0-001-00-00
44	BM50M ASS'Y	1	BM50M-0-001-00-00

적용업체 CUSTOM	적용품도번 APPLIED DWG. NO.	변경 번호 NO.	날짜 DATE	작성 DWG	검토 CHK	사 유 DESCRIPTION
		A	15.06.12	LKU	LKU	최신 업데이트





고객도번/CUSTOM DWG. NO.		재질/MATERIAL	단위/UNIT mm
공차/UNSPECIFIED TOLERANCES 0 Place : ±0.5 :±1° 1 Place : ±0.3 :±0.5° 2 Place : ±0.15 :±0.25° 3 Place : ±0.015		처리/TREATMENT	축척/SCALE 1/1
		모델/MODEL BM40S1	
	날짜/DATE 이름/NAME SIGN	도명/TITLE BM40S1 분해도	3RD ANGLE
제도/DWG	15.06.12 이 경 욱		
검도/CHK	15.06.12 장 경 호	도번/DRAWING NO. BM40S1-0-003-00-09	개정/REV. 9
승인/APP	15.06.12 김 우 만		
용지크기/SHEET SIZE A4(210x297)	CAD	SMT SAEYANG MICROTECH	

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