stomdevice

Programat® – Firing program table °C

Version: 3; Date information prepared: 03/2011
Valid as of Software: P300/G2: V6.0, P500/G2: V6.0, P700/G2: V6.0, EP 3000: V6.0, EP 5000: V6.0

Ivoclar Vivadent Program table		values in °C		B	S	t↑	T	H	V1	V2	L	tL		
				Stand-by temp. [°C]	Closing time [mm:ss]	Temperature increase [°C]	Holding temp. [°C]	Holding time [mm:ss]	Vacuum on [°C]	Vakuum off [°C]	Long-term cooling [°C]	Cool down gradient [°C]	[°C]	[mm:ss]
value ranges for all programs		MIN		100	00:18	10 (30)	100	00:00	0	0	0	0	0	00:00
		MAX		700	30:00	140	1200	60:00	1200	1201	1200	50	700	60:00
groups of material	P.Nr.													
IPS d.SIGN	1	1st Wash Opaquer	m.V.	403	06:00	80	900	01:00	450	899	0	0	0	0
	2	2nd Opaquer	m.V.	403	06:00	80	890	01:00	450	889	0	0	0	0
	3	1st / 2nd Margin	m.V.	403	06:00	60	890	01:00	450	889	0	0	0	0
	4	1st / 2nd Dentin /I ncisal	m.V.	403	07:00	60	870	01:00	450	869	0	0	0	0
	5	Shade / Stains	m.V.	403	04:00	60	830	01:00	450	829	0	0	0	0
	6	Glaze	m.V.	403	04:00	60	830	01:00	450	829	0	0	0	0
	7	Glaze Firing w.o. Glaze Paste	m.V.	403	04:00	60	870	01:00	450	869	0	0	0	0
	8	Margin Add-On	m.V.	403	04:00	60	830	01:00	450	829	0	0	0	0
	9	Add-On Mix1:1	m.V.	403	04:00	60	810	01:00	450	809	0	0	0	0
	10	Add-On	m.V.	403	04:00	60	750	01:00	450	749	0	0	0	0
IPS InLine	11	1. Wash + 2.Opaquer	m.V.	403	06:00	100	930	02:00	450	929	0	0	0	0
	12	1. + 2. Margin	m.V.	403	04:00	60	930	01:00	450	929	0	0	0	0
	13	1. Dentin / Incisal	m.V.	403	04:00	60	910	01:00	450	909	0	0	0	0
	14	2. Dentin / Incisal	m.V.	403	04:00	60	900	01:00	450	899	0	0	0	0
	15	Margin Add-On	m.V.	403	04:00	60	900	01:00	450	899	0	0	0	0
	16	AddOn after Dentin / Incisal	m.V.	403	04:00	60	860	01:00	450	859	0	0	0	0
	17	Shade/Stains New	m.V.	403	06:00	60	850	01:00	450	849	0	0	0	0
	18	Glaze New	m.V.	403	06:00	60	850	02:00	450	849	0	0	0	0
	19	Add-ON 690°C pure	m.V.	403	04:00	60	690	01:00	450	689	0	0	0	0
	20	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS Empress Esthetic + CAD	21	1st Wash	m.V.	403	04:00	60	840	02:00	450	839	0	0	0	0
	22	1st / 2nd Incisal	m.V.	403	04:00	60	830	02:00	450	829	0	0	0	0
	23	Universal Shade / Stains	m.V.	403	06:00	100	790	01:30	450	789	0	0	0	0
	24	Universal Glaze	m.V.	403	06:00	100	790	01:30	450	789	0	0	0	0
	25	Add-On	m.V.	403	04:00	60	770	02:00	450	769	0	0	0	0
	26	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	27	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	28	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	29	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	30	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e. max Press Staining Tech.	31	Shade + Essence firing	m.V.	403	06:00	60	770	01:30	450	769	0	0	0	0
	32	Glaze firing	m.V.	403	06:00	60	770	01:30	450	769	0	0	0	0
	33	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	0	0	0	0
	34	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	35	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	36	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	37	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	38	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	39	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	40	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e.max Press Layering Tech.	41	Wash firing (Foundation)	m.V.	403	04:00	50	750	01:00	450	749	0	0	0	0
	42	Wash firing Characterization	m.V.	403	04:00	50	750	01:00	450	749	0	0	0	0
	43	1st / 2nd Dentin / Incisal	m.V.	403	04:00	50	750	01:00	450	749	0	0	0	0
	44	Shade + Essence firing	m.V.	403	06:00	60	725	01:00	450	724	0	0	0	0
	45	Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	0	0	0	0
	46	Add-On with Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	0	0	0	0
	47	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	0	0	0	0
	48	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	49	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	50	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e. max ZirPress Staining Tech.	51	ZirLiner before Wax-up+Press	m.V.	403	04:00	40	960	01:00	450	959	0	0	0	0
	52	Shade + Essence firing	m.V.	403	06:00	60	770	01:30	450	769	450	0	0	0
	53	Glaze firing	m.V.	403	06:00	60	770	01:30	450	769	450	0	0	0
	54	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	450	0	0	0
	55	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	56	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	57	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	58	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	59	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0

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IPS e. max ZirPress Layering Tech.	61	ZirLiner before Wax-up+Press	m.V.	403	04:00	40	960	01:00	450	959	0	0	0	0
	62	Wash firing (Foundation)	m.V.	403	04:00	40	750	01:00	450	749	0	0	0	0
	63	Wash firing Characterization	m.V.	403	04:00	40	750	01:00	450	749	0	0	0	0
	64	1st / 2nd Incisal / Impulse	m.V.	403	04:00	40	750	01:00	450	749	0	0	0	0
	65	Shade + Essence firing	m.V.	403	06:00	60	725	01:00	450	724	450	0	0	0
	66	Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	450	0	0	0
	67	Add-On with Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	450	0	0	0
	68	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	450	0	0	0
	69	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	70	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e.max ZirCAD + Ceram	71	ZirLiner	m.V.	403	04:00	40	960	01:00	450	959	0	0	0	0
	72	1st / 2nd Margin	m.V.	403	04:00	40	800	01:00	450	799	0	0	0	0
	73	Wash firing (Foundation)	m.V.	403	04:00	40	750	01:00	450	749	0	0	0	0
	74	1st / 2nd Dentin / Incisal	m.V.	403	04:00	40	750	01:00	450	749	0	0	0	0
	75	Shade + Essence firing	m.V.	403	06:00	60	725	01:00	450	724	450	0	0	0
	76	Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	450	0	0	0
	77	Add-On with Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	450	0	0	0
	78	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	450	0	0	0
	79	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	80	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e.max CAD Crystal/Glaze	81	Crystallization/Glaze HT/LT	m.V.	403	06:00	90 / 30	820 / 840	0:10/7:00	550 / 820	820 / 840	700	0	0	0
	82	Correction firing	m.V.	403	06:00	90 / 30	820 / 840	0:10/3:00	550 / 820	820 / 840	700	0	0	0
	83	Fusion/Crystallization CAD-on	m.V.	403	02:00	30 / 30	820 / 840	2:00/7:00	550 / 820	820 / 840	600	0	403	06:00
	84	Characterization/Correction CAD-on	m.V.	403	06:00	60 / 30	820 / 840	0:10/3:00	550 / 820	820 / 840	600	0	0	0
	85	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	86	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	87	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	88	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	89	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	90	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e.max CAD Staining Tech.	91	Crystallization/Glaze HT/LT	m.V.	403	06:00	90 / 30	820 / 840	0:10/7:00	550 / 820	820 / 840	700	0	0	0
	92	Shade + Essence firing	m.V.	403	06:00	60	770	01:30	450	769	0	0	0	0
	93	Glaze firing	m.V.	403	06:00	60	770	01:30	450	769	0	0	0	0
	94	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	0	0	0	0
	95	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	96	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	97	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	98	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	99	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	100	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS e.max CAD Layering Tech.	101	Crystallization MO, LT, HT	m.V.	403	06:00	60 / 30	770 / 850	0:10/10:00	550 / 770	770 / 850	700	0	0	0
	102	Crystallization/Glaze HT/LT	m.V.	403	06:00	90 / 30	820 / 840	0:10/7:00	550 / 820	820 / 840	700	0	0	0
	103	Wash firing (Foundation)	m.V.	403	04:00	50	750	01:00	450	749	0	0	0	0
	104	Wash firing Characterization	m.V.	403	04:00	50	750	01:00	450	749	0	0	0	0
	105	1st / 2nd Dentin / Incisal	m.V.	403	04:00	50	750	01:00	450	749	0	0	0	0
	106	Shade + Essence firing	m.V.	403	06:00	60	725	01:00	450	724	0	0	0	0
	107	Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	0	0	0	0
	108	Add-On with Glaze firing	m.V.	403	06:00	60	725	01:00	450	724	0	0	0	0
	109	Add-On after Glaze firing	m.V.	403	06:00	50	700	01:00	450	699	0	0	0	0
	110	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS InLine PoM	111	1. + 2. Opaquer-firing	m.V.	403	06:00	100	930	02:00	450	929	0	0	0	0
	112	Touch Up firing	m.V.	403	04:00	60	840	01:00	450	839	0	0	0	0
	113	Shade/Stains firing	m.V.	403	06:00	60	800	01:00	450	799	0	0	0	0
	114	Glaze firing	m.V.	403	06:00	60	800	02:00	450	799	0	0	0	0
	115	Add-On after Glaze firing (690°C)	m.V.	403	04:00	60	690	01:00	450	689	0	0	0	0
	116	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	117	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	118	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	119	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	120	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
IPS InLine One	121	1. + 2. Opaquer-firing	m.V.	403	06:00	100	930	02:00	450	929	0	0	0	0
	122	1. Dentcisal firing	m.V.	403	04:00	60	910	01:00	450	909	0	0	0	0
	123	2. Dentcisal firing	m.V.	403	04:00	60	900	01:00	450	899	0	0	0	0
	124	Shade/Stains firing	m.V.	403	06:00	60	850	01:00	450	849	0	0	0	0
	125	Glaze firing	m.V.	403	06:00	60	850	02:00	450	849	0	0	0	0
	126	Add-On after Glaze firing (690°C)	m.V.	403	04:00	60	690	01:00	450	689	0	0	0	0
	127	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	128	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	129	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0
	130	Individual	o.V.	403	00:18	30	700	01:00	0	0	0	0	0	0

Information about the individual programs can be found in Chapter 5.3 of the respective Instructions for Use.

P.Nr. 81, 82, 83, 84, 91, 101, 102: 2-stage program

m.V. = with Vacuum
o.V. = without Vacuum

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Programat® – Firing program table °F

Version: 3; Date information prepared: 03/2011
Valid as of Software: P300/G2: V6.0, P500/G2: V6.0, P700/G2: V6.0, EP 3000: V6.0, EP 5000: V6.0

Ivoclar Vivadent Program table		values in °F		B	S	t↑	T	H	V1	V2	L	tL		
				Stand-by temp. [°F]	Closing time [mm:ss]	Temperature increase [°F]	Holding temp. [°F]	Holding time [mm:ss]	Vacuum on [°F]	Vakuum off [°F]	Long-term cooling [°F]	Cool down gradient [°F]	[°F]	[mm:ss]
value ranges for all programs		MIN		212	00:18	18 (54)	212	00:00	0	0	0	0	0	00:00
		MAX		1292	30:00	252	2192	60:00	2192	2194	2192	90	1292	60:00
groups of material	**P.Nr.**													
IPS d.SIGN	1	1st Wash Opaquer	m.V.	757	06:00	144	1652	01:00	842	1650	0	0	0	0
	2	2nd Opaquer	m.V.	757	06:00	144	1634	01:00	842	1632	0	0	0	0
	3	1st / 2nd Margin	m.V.	757	06:00	108	1634	01:00	842	1632	0	0	0	0
	4	1st / 2nd Dentin /I ncisal	m.V.	757	07:00	108	1598	01:00	842	1596	0	0	0	0
	5	Shade / Stains	m.V.	757	04:00	108	1526	01:00	842	1524	0	0	0	0
	6	Glaze	m.V.	757	04:00	108	1526	01:00	842	1524	0	0	0	0
	7	Glaze Firing w.o. Glaze Paste	m.V.	757	04:00	108	1598	01:00	842	1596	0	0	0	0
	8	Margin Add-On	m.V.	757	04:00	108	1526	01:00	842	1524	0	0	0	0
	9	Add-On Mix1:1	m.V.	757	04:00	108	1490	01:00	842	1488	0	0	0	0
	10	Add-On	m.V.	757	04:00	108	1382	01:00	842	1380	0	0	0	0
IPS InLine	11	1. Wash + 2.Opaquer	m.V.	757	06:00	180	1706	02:00	842	1704	0	0	0	0
	12	1. + 2. Margin	m.V.	757	04:00	108	1706	01:00	842	1704	0	0	0	0
	13	1. Dentin / Incisal	m.V.	757	04:00	108	1670	01:00	842	1668	0	0	0	0
	14	2. Dentin / Incisal	m.V.	757	04:00	108	1652	01:00	842	1650	0	0	0	0
	15	Margin Add-On	m.V.	757	04:00	108	1652	01:00	842	1650	0	0	0	0
	16	AddOn after Dentin / Incisal	m.V.	757	04:00	108	1580	01:00	842	1578	0	0	0	0
	17	Shade/Stains New	m.V.	757	06:00	108	1562	01:00	842	1560	0	0	0	0
	18	Glaze New	m.V.	757	06:00	108	1562	02:00	842	1560	0	0	0	0
	19	Add-ON 690°C pure	m.V.	757	04:00	108	1274	01:00	842	1272	0	0	0	0
	20	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS Empress Esthetic + CAD	21	1st Wash	m.V.	757	04:00	108	1544	02:00	842	1542	0	0	0	0
	22	1st / 2nd Incisal	m.V.	757	04:00	108	1526	02:00	842	1524	0	0	0	0
	23	Universal Shade / Stains	m.V.	757	06:00	180	1454	01:30	842	1452	0	0	0	0
	24	Universal Glaze	m.V.	757	06:00	180	1454	01:30	842	1452	0	0	0	0
	25	Add-On	m.V.	757	04:00	108	1418	02:00	842	1416	0	0	0	0
	26	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	27	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	28	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	29	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	30	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max Press Staining Tech.	31	Shade + Essence firing	m.V.	757	06:00	108	1418	01:30	842	1416	0	0	0	0
	32	Glaze firing	m.V.	757	06:00	108	1418	01:30	842	1416	0	0	0	0
	33	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	0	0	0	0
	34	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	35	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	36	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	37	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	38	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	39	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	40	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max Press Layering Tech.	41	Wash firing (Foundation)	m.V.	757	04:00	90	1382	01:00	842	1380	0	0	0	0
	42	Wash firing Characterization	m.V.	757	04:00	90	1382	01:00	842	1380	0	0	0	0
	43	1st / 2nd Dentin / Incisal	m.V.	757	04:00	90	1382	01:00	842	1380	0	0	0	0
	44	Shade + Essence firing	m.V.	757	06:00	108	1337	01:00	842	1335	0	0	0	0
	45	Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	0	0	0	0
	46	Add-On with Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	0	0	0	0
	47	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	0	0	0	0
	48	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	49	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	50	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max ZirPress Staining Tech.	51	ZirLiner before Wax-up+Press	m.V.	757	04:00	72	1760	01:00	842	1758	0	0	0	0
	52	Shade + Essence firing	m.V.	757	06:00	108	1418	01:30	842	1416	842	0	0	0
	53	Glaze firing	m.V.	757	06:00	108	1418	01:30	842	1416	842	0	0	0
	54	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	842	0	0	0
	55	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	56	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	57	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	58	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	59	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	60	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0

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https://stomdevice.ru - стоматологическое и зуботехническое оборудование с доставкой по России и СНГ

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IPS e.max ZirPress Layering Tech.	61	ZirLiner before Wax-up+Press	m.V.	757	04:00	72	1760	01:00	842	1758	0	0	0	0
	62	Wash firing (Foundation)	m.V.	757	04:00	72	1382	01:00	842	1380	0	0	0	0
	63	Wash firing Characterization	m.V.	757	04:00	72	1382	01:00	842	1380	0	0	0	0
	64	1st / 2nd Incisal / Impulse	m.V.	757	04:00	72	1382	01:00	842	1380	0	0	0	0
	65	Shade + Essence firing	m.V.	757	06:00	108	1337	01:00	842	1335	842	0	0	0
	66	Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	842	0	0	0
	67	Add-On with Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	842	0	0	0
	68	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	842	0	0	0
	69	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	70	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max ZirCAD + Ceram	71	ZirLiner	m.V.	757	04:00	72	1760	01:00	842	1758	0	0	0	0
	72	1st / 2nd Margin	m.V.	757	04:00	72	1472	01:00	842	1470	0	0	0	0
	73	Wash firing (Foundation)	m.V.	757	04:00	72	1382	01:00	842	1380	0	0	0	0
	74	1st / 2nd Dentin / Incisal	m.V.	757	04:00	72	1382	01:00	842	1380	0	0	0	0
	75	Shade + Essence firing	m.V.	757	06:00	108	1337	01:00	842	1335	842	0	0	0
	76	Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	842	0	0	0
	77	Add-On with Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	842	0	0	0
	78	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	842	0	0	0
	79	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	80	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max CAD Crystal/Glaze	81	Crystallization/Glaze LT/HT	m.V.	757	06:00	162/54	1508/1544	0:10/7:00	1022/1508	1508/1544	1292	0	0	0
	82	Correction firing	m.V.	757	06:00	162/54	1508/1544	0:10/3:00	1022/1508	1508/1544	1292	0	0	0
	83	Fusion/Crystallization CAD-on	m.V.	757	02:00	54/54	1508/1544	2:00/7:00	1022/1508	1508/1544	1112	0	757	06:00
	84	Characterization/Correction CAD-on	m.V.	757	06:00	108/54	1508/1544	0:10/3:00	1022/1508	1508/1544	1112	0	0	0
	85	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	86	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	87	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	88	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	89	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	90	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max CAD Staining Tech.	91	Crystallization/Glaze LT/HT	m.V.	757	06:00	162/54	1508/1544	0:10/7:00	1022/1508	1508/1544	1292	0	0	0
	92	Shade + Essence firing	m.V.	757	06:00	108	1418	01:30	842	1416	0	0	0	0
	93	Glaze firing	m.V.	757	06:00	108	1418	01:30	842	1416	0	0	0	0
	94	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	0	0	0	0
	95	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	96	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	97	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	98	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	99	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
	100	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS e.max CAD Layering Tech.	101	Crystallization MO, LT, HT	m.V.	757	06:00	108/54	1418/1562	0:10/10:00	1022/1418	1418/1562	1292	0	0	0
	102	Crystallization/Glaze LT/HT	m.V.	757	06:00	162/54	1508/1544	0:10/7:00	1022/1508	1508/1544	1292	0	0	0
	103	Wash firing (Foundation)	m.V.	757	04:00	90	1382	01:00	842	1380	0	0	0	0
	104	Wash firing Characterization	m.V.	757	04:00	90	1382	01:00	842	1380	0	0	0	0
	105	1st / 2nd Dentin / Incisal	m.V.	757	04:00	90	1382	01:00	842	1380	0	0	0	0
	106	Shade + Essence firing	m.V.	757	06:00	108	1337	01:00	842	1335	0	0	0	0
	107	Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	0	0	0	0
	108	Add-On with Glaze firing	m.V.	757	06:00	108	1337	01:00	842	1335	0	0	0	0
	109	Add-On after Glaze firing	m.V.	757	06:00	90	1292	01:00	842	1290	0	0	0	0
	110	Individual	o.V.	757	00:18	54	1292	01:00	0	0	0	0	0	0
IPS InLine PoM	111	1. + 2. Opaquer-firing	m.V.	757	06:00	180	1706	02:00	842	1704	0	0	0	0
	112	Touch Up firing	m.V.	757	04:00	108	1544	01:00	842	1542	0	0	0	0
	113	Shade/Stains firing	m.V.	757	06:00	108	1472	01:00	842	1470	0	0	0	0
	114	Glaze firing	m.V.	757	06:00	108	1472	02:00	842	1470	0	0	0	0
	115	Add-On after Glaze firing (690°C)	m.V.	757	04:00	108	1274	01:00	842	1272	0	0	0	0
	116	Individual	o.V.	757	00:18	30	1292	01:00	0	0	0	0	0	0
	117	Individual	o.V.	757	00:18	30	1292	01:00	0	0	0	0	0	0
	118	Individual	o.V.	757	00:18	30	1292	01:00	0	0	0	0	0	0
	119	Individual	o.V.	757	00:18	30	1292	01:00	0	0	0	0	0	0
	120	Individual	o.V.	757	00:18	30	1292	01:00	0	0	0	0	0	0
IPS InLine One	121	1.+ 2. Opaquer-firing	m.V.	757	06:00	212	1706	02:00	842	1704	0	0	0	0
	122	1. Dentcisal firing	m.V.	757	04:00	140	1670	01:00	842	1668	0	0	0	0
	123	2. Dentcisal firing	m.V.	757	04:00	140	1652	01:00	842	1650	0	0	0	0
	124	Shade/Stains firing	m.V.	757	06:00	140	1562	01:00	842	1560	0	0	0	0
	125	Glaze firing	m.V.	757	06:00	140	1562	02:00	842	1560	0	0	0	0
	126	Add-On after Glaze firing (690°C)	m.V.	757	04:00	140	1274	01:00	842	1272	0	0	0	0
	127	Individual	o.V.	757	00:18	86	1292	01:00	0	0	0	0	0	0
	128	Individual	o.V.	757	00:18	86	1292	01:00	0	0	0	0	0	0
	129	Individual	o.V.	757	00:18	86	1292	01:00	0	0	0	0	0	0
	40574	Individual	o.V.	757	0.0125	86	1292	0.04166667	0	0	0	0	0	0

Information about the individual programs can be found in Chapter 5.3 of the respective Instructions for Use.

P.Nr. 81, 82, 83, 84, 91, 101, 102: 2-stage program

m.V. = with Vacuum
o.V. = without Vacuum

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