Aidite AMW-400
Operation Condition



爱迪特（秦皇岛）科技股份有限公司

Aidite (Qinhuangdao) Technology Co., LTD

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一、 Instructions

1. The machine needs to be used under the recommend operating environment. If not, please do not use the milling machine.
2. The pictures below are for your reference only,please pay attention to the equipment name and parameter requirements.
3. The air pressure operating condition shall be not less than 0.65MP (machine equipped with pressure display sensor), and the voltage regulator requires to be ≥ 2000W. Please refer to the specific parameter requirements of each auxiliary machine.

二、Preparation of Operating Conditions

2.1 Operating Conditions Connection Diagram



2.2 Requirements

①.Air compressor



Name	Air compressor
Displacement	≥1.3m³ /min
Temperature	≤46℃
volume	≥50L
Minimum pressure	≥0.65Mpa

Ps: requires no oil and no water,and drainage every day

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②.Gasholder



Name	Air tank
Rated discharge capacity	⩾1.3m³ /min
Environmental temperature	⩽100℃
Pressure load	⩾1Mpa
Cubage	⩾1m³

Ps: drainage every day

③. Pipe filter



Name	Filter
Rated discharge capacity	⩾1.3m³ /min
Intake air pressure	⩽1.3Mpa
First filter pipe	G
Second filter pipe	P
Third filter pipe	S

PS: Please replace it every 6 months

④. Refrigeration dryer



Name	Refrigeration dryer
Rated discharge capacity	⩾1.3m³ /min
Environmental temperature	⩽46℃
Function	Removing oil and water from air compressor

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⑤ Voltage Stabilizer



Name	Voltage Stabilizer
Power-off protection	UPS
Voltage fluctuation	≤1%
Output voltage	110V/220V(AC)
Power	≥2KW

2.3 Desktop placement requirements

The size of the desktop should be above 120cm×80cm. The surface of the desktop should be clean, flat and no shaking. The load bearing should be above 100kg, the surrounding ventilate and not be shielded, and avoid water leakage and humidity .



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2.4 Computer configuration for CAM softeware

Minimum Configuration	
Computor system	win10 64 bit Pro
CPU	≥I7-9700
Internal storage	≥16G
GPU	≥NVIDIA GTX1060
USB	3.0 USB
HDD	256G SSD + 1T HDD

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After-sales Services

①Service Tel： +86 400-003-1233

② Service QR Code

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